

Work Order ID 117313

117313

Page 1

June-16-14 10:53:52 AM

Item ID: D4801-2 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Strut
 Start Date: 6/16/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/16/14 Req'd Qty: 1.00 *1* Customer:
 Reference: PART MARKING

Approvals: Process Plan: ✓ Date: 14-06-16 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4801	REV A

105		0.00							
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105

Purchasing

Purchasing

Memo

PULL FROM STK:
 1 X D4801-2 B116708
 SEND TO P & L PRINTING FOR PART MARKING
 PO _____

115	Receive & Inspect for Damage & Mat'l Certs	0.00							
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115

Packaging

Packaging

Memo

125	QC6- Inspect dimensions to drawing	0.00							
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125

QC

Quality Control

Memo

Part not found close to in cycle

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June-16-14 10:53:52 AM

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Item ID: D4801-2

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Strut

Start Date: 6/16/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/16/14 Req'd Qty: 1.00 ***1***

Customer:

Reference: PART MARKING

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: _____	0.00							
160									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

u 140616

Picklist Print

Page 1

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Work Order ID: 117313

117313

Parent Item: D4801-2

D4801-2

Parent Item Name: Strut

Start Date: 6/16/14

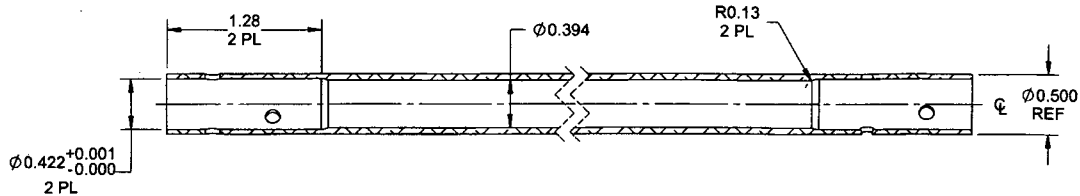
Required Date: 6/16/14

Start Qty: 1.00

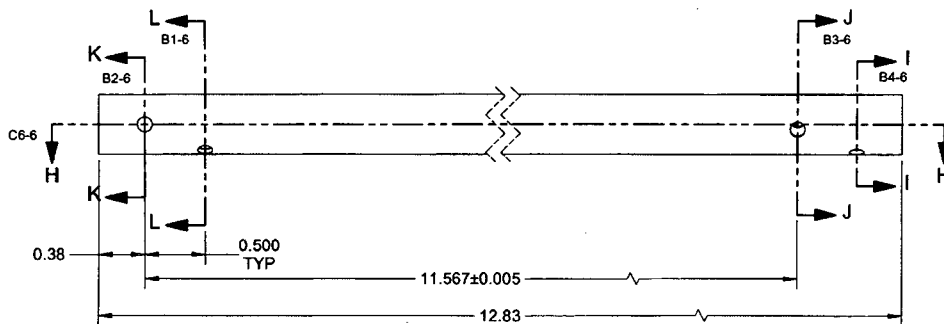
Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 14-01-16 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4801-2 *D4801-2* Strut		Manufactured	No				Each	0.0000	**	1		<u>6/6/14</u>	



SECTION H-H B8-6



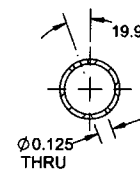
D4801-2 STRUT

NOTES:

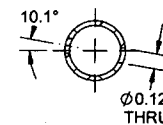
- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

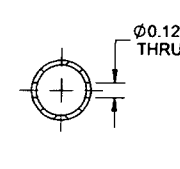
NO. 117313 MCL
14-06-16



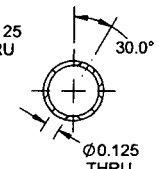
SECTION I-I B4-6



SECTION J-J B5-6



SECTION K-K B8-6



SECTION L-L B7-6

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	JLM	D4801	SHEET 6 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	AFT LEG ASSEMBLY	NTS
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